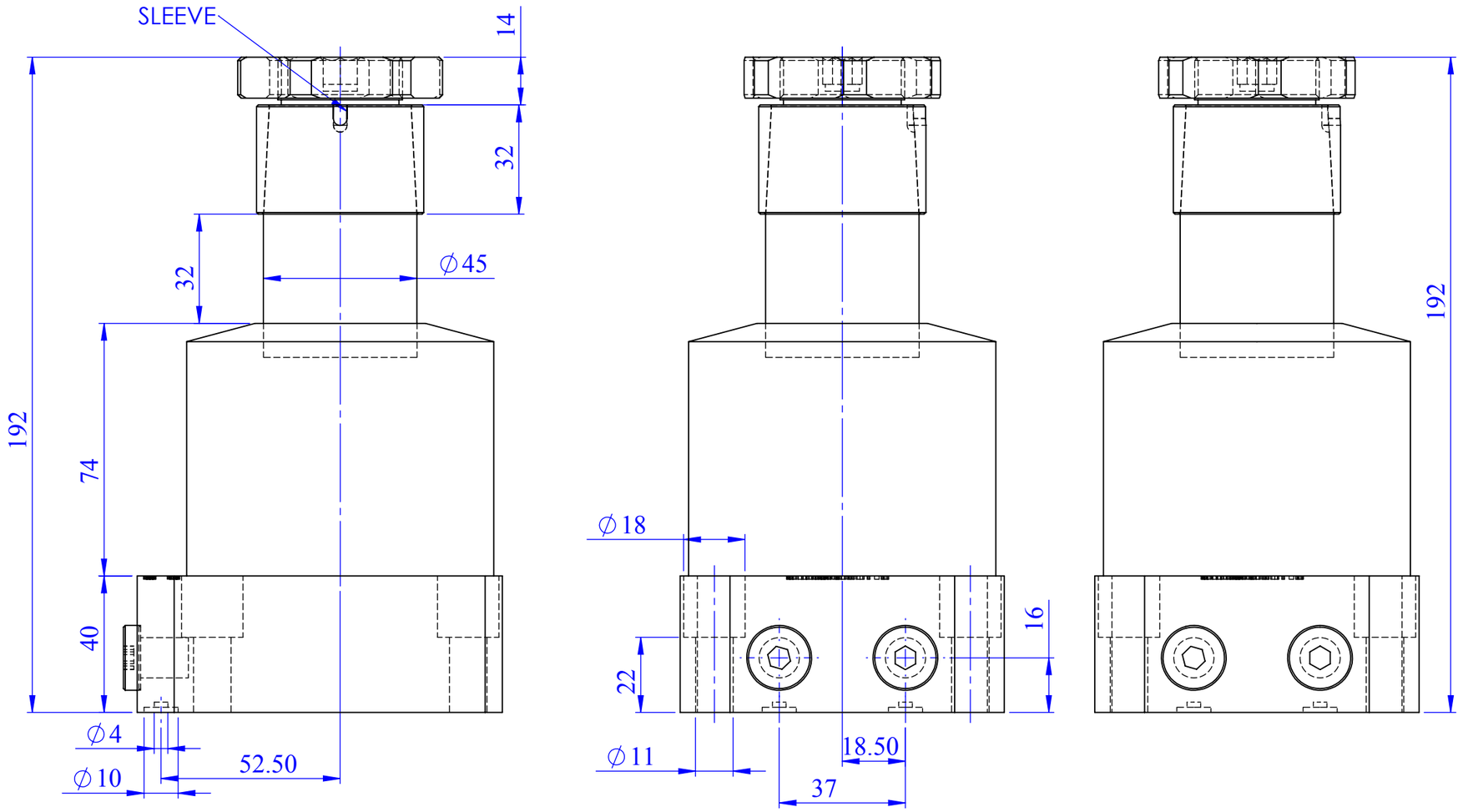

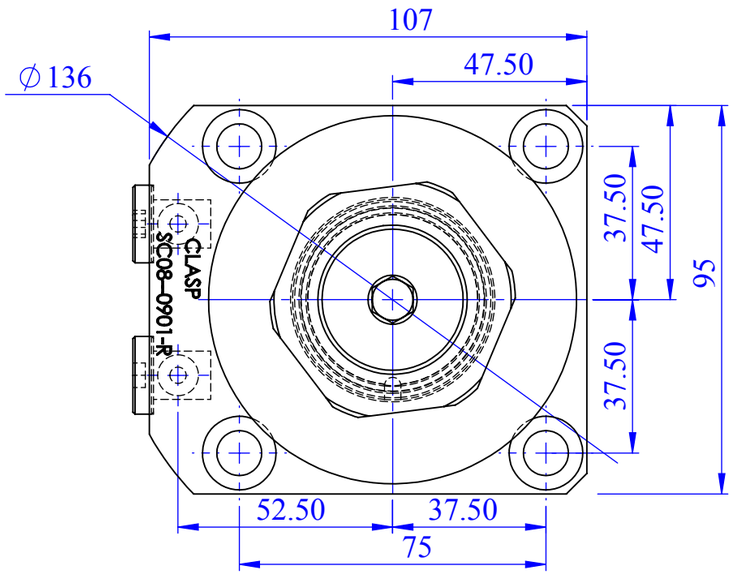

SC08-0901-R

Bore dia - 75mm
Piston dia - 45mm
Swing stroke 90° -18mm
stright stroke - 12mm
Full stroke - 36mm

Surface Finish													ZONE	SCALE 1:1	PROJECTION
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50 / 100		MATERILAS	
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12		GROUP No:- SWING	WEIGHT Wt.Kgs
														Qty. 01	Casting/forging/ welding drg.no
Drawn	Prabhakar	DESCRIPTION												Drawing NO	
Checked	Prabhakar	DESCRIPTION	**SWING CYLINDER**												
Approved	19/09/21		**SC08-0901-R**												
Date	19/09/21													SHEET: 1 of 1	Sheet No: 1/1
Clamping elements type			**CLASP BANGALORE-72**												

Genaral Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°